



Safety Data Sheet

Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier:

Product name: HEPES

SDS No. : 3620E-2

Recommended use of the chemical and restrictions on use

Research and Development

Details of the supplier of the safety data sheet

Manufacturer/Supplier: KISHIDA CHEMICAL CO., LTD.

Address: 3-1, Honmachibashi, Chuo-ku, Osaka, JAPAN

Division: Chemical Safety Management Department

Telephone number: +81-6-6946-8061

FAX: +81-6-6946-1607

Section 2. Hazards identification

Classification of the substance or mixture

(Note) GHS classification without description: Not classified/Classification not possible

Label elements

Hazard pictogram: Not applicable

Signal word: Not applicable

Specific danger/hazard

Health hazard

See "11. Toxicological Information".

Section 3. Composition/information on ingredients

Substance/mixture:

Substance

Ingredient name	Content (%)	CAS RN	ENCS	Chemical formula
N-(2-Hydroxyethyl)piperazine- N'-2-ethanesulfonic acid	≥99	7365-45-9	-	HOCH ₂ CH ₂ ·C ₄ H ₈ N ₂ ·CH ₂ CH ₂ S O ₃ H

Note : The figures shown above are not the specifications of the product.

Section 4. First aid measures

Descriptions of first aid measures

General measures

Get medical help if you feel unwell.

IF INHALED

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Get emergency medical help immediately.

Get medical help if you feel unwell.

IF ON SKIN



IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse affected areas with water or shower.

If experiencing skin: Get emergency medical help immediately.

If you observe unusual symptom, have irritation/pain and/or feel unwell, seek medical advice.

IF IN EYES

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Rinse in order to better reach all parts of eyes.

Remove all chemicals from contact with the victim's eyes immediately. A delay of only seconds may increase the injury.

If experiencing eye: Get medical help.

IF SWALLOWED

Rinse mouth.

IF SWALLOWED: Get emergency medical help immediately.

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Use appropriate extinguishing media suitable for surrounding facilities.

Unsuitable extinguishing media

Unsuitable extinguishing media data is not available.

Specific hazards arising from the substance or mixture

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

See "10.Stability and Reactivity".

Advice for firefighters

Special extinguishing method

Evacuate non-essential personnel to safe area.

Special protective equipment and precautions for fire-fighters

Wear fire resistant or flame retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unauthorized personnel away.

Ventilate area until material pick up is complete.

Wear proper protective equipment.

Environmental precautions

Prevent spills from entering sewers, watercourses, low areas or rivers. To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for containment and cleaning up

Liquid: Absorb spill with inert material (dry sand, earth, et al), then place in a chemical waste container.

Solid: Sweep up, place in a bag and hold for waste disposal.

Preventive measures for secondary accident



Collect spillage.

Section 7. Handling and storage

Precautions for safe handling

Engineering measures

(Measures to prevent operator exposure)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Measures to prevent fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

(Local ventilation/general ventilation)

Use adequate general or local exhaust ventilation.

(Precautions)

Avoid contact with skin.

Avoid contact with eyes.

Advice on safe handling

Wear protective gloves/protective clothing/eye protection/face protection.

Wash hands and contaminated parts thoroughly after handling.

When using do not eat, drink or smoke.

Avoidance of contact

See Section 10: Stability and Reactivity.

Advice on general occupational hygiene

Wash hands thoroughly after handling. Do not touch eyes.

Conditions for safe storage, including any incompatibilities

Conditions for safe storage

Keep container tightly closed.

Store in a cool, dry place. Do not store in direct sunlight.

Storage in accordance with local/national regulation.

Safe packaging material

Use closed unbreakable containers.

Section 8. Exposure controls/personal protection

Control parameters

Permissible concentration

Administrative Control Levels and Concentration standard value

Not established

Occupational exposure limit values

The Japan Society for Occupational Health

(Other inorganic and organic dust (third class dust))

JSOH Respirable dust 2mg/m³, Total dust 8mg/m³

Appropriate engineering controls

Do not use in areas without adequate ventilation.

Washing facilities should be available.

Individual protection measures, such as personal protective equipment

Recommend to use protective equipment in conformity with the standards.

Use appropriate protective equipment in accordance with local/national regulation.

Respiratory protection

Wear respiratory protection (dust-proof mask/gas mask). Select chemical cartridge



corresponding to type of gases when using a gas mask.

Hand protection

Wear impervious protective glove.

Consult with your glove and/or personnel equipment manufacturer for selection of appropriate compatible materials as needed.

Inspect before use and replace worn or damaged gloves.

Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions as needed.

Eye/face protection

Wear eye/face protection. Wear safety goggles in cases gas is generated.

Skin and body protection

Wear protective clothing.

Personal protective equipment for the body and skin should be selected based on the task being performed and the risks involved.

Section 9. Physical and Chemical Properties

Physical state: Crystalline powder

Color: White

Odor: Odorless

Melting point/Freezing point data is not available.

Boiling point, initial boiling point, or boiling range data is not available.

Flammability data is not available.

Lower and upper explosion limit/flammability limit data is not available.

Flash point data is not available.

Auto-ignition temperature data is not available.

Decomposition temperature data is not available.

pH data is not available.

Kinematic viscosity data is not available.

Solubility:

Solubility in water: Soluble

Solubility in solvent data is not available.

Partition coefficient n-octanol/water data is not available.

Vapor pressure data is not available.

Density and/or relative density data is not available.

Relative vapor density (Air=1) data is not available.

Particle characteristics data is not available.

Other information

Other information is not available.

Section 10. Stability and Reactivity

Reactivity

Not available.

Chemical stability

Hygroscopic materials.

Possibility of hazardous reactions

Not available.

Conditions to avoid

Contact with incompatible materials.



Contact with fire source.
Incompatible materials
Strong oxidizing agents
Hazardous decomposition products
Carbon oxides, Nitrogen oxides, Sulfur oxides

Section 11. Toxicological Information

Information on toxicological effects
Acute toxicity data is not available.
Skin corrosion/irritation data is not available.
Serious eye damage/irritation data is not available.
Allergenic and sensitizing effects data is not available.
Mutagenic effects data is not available.
Carcinogenic effects data is not available.
Reproductive toxicity data is not available.
Specific target organ toxicity – single exposure data is not available.
Specific target organ toxicity – repeated exposure data is not available.
Aspiration hazard data is not available.
Information on other hazards
May cause lung disorders by massive inhalation of powdered substance.
–e.g. fibrosis of lung tissue, cough, sputum, breath shortness, dyspnea, decline of lung function, interstitial lung disease, pneumothorax

Section 12. Ecological Information

Toxicity
Toxicity data is not available.
Persistence and degradability
Persistence and degradability data is not available.
Bioaccumulative potential
Bioaccumulative potential data is not available.
Mobility in soil
Mobility in soil data is not available.
Other adverse effects
Ozone depleting chemical data is not available.

Section 13. Disposal considerations

Waste treatment methods
Waste from residues, Contaminated packing
Avoid release to the environment.
Dispose of contents/container as industrial waste. Accordance with local/national regulation.

Section 14. Transport Information

UNRTDG
UN number : Not regulated
IMDG Code (International Maritime Dangerous Goods Regulations)



UN number : Not regulated
IATA (Dangerous Goods Regulations)
UN number : Not regulated
Environmental hazards
Marine pollutants (yes/no) : no
Environmentally hazardous substance/mixture (yes/no) : no

Section 15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture
U.S. Toxic Substances Control Act (TSCA) Inventory
Chemicals listed in TSCA Inventory
Applicable
Other regulatory information
Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

Section 16. Other information

References and sources for data
Globally Harmonized System of classification and labelling of chemicals, UN
Recommendations on the TRANSPORT OF DANGEROUS GOODS 23rd edit., 2023 UN
IMDG Code, 2024 Edition (Incorporating Amendment 42-24)
IATA Dangerous Goods Regulations (67th Edition) 2026
2024 EMERGENCY RESPONSE GUIDEBOOK (US DOT)
2026 TLVs and BEIs. (ACGIH)
JIS Z 7252 : 2025
JIS Z 7253 : 2025
Recommendation of occupational exposure limits (2024-2025) (JSOH)
Supplier's data/information
General Disclaimer
© KISHIDA CHEMICAL CO., LTD.
Unauthorized translation or modification is prohibited.
Please provide SDS to customers for selling or transferring.
All chemicals have unknown hazard. Handle the product with care.
This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.
The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.
The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIP), up to FY2024).